

AIRCRAFT MAINTENANCE

PRE-COMPETITION TEST PROJECT

National
Competitions



 Funded by
UK Government

FOR ANY QUERIES REGARDING THE PRE-COMPETITION TEST PROJECT PLEASE
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AIRCRAFT MAINTENANCE PRE-COMPETITION EXERCISE.

SHEET METAL: LIGHT ALLOY PLATE & RIVETING EXERCISE

OBJECTIVE - To read and interpret the engineering drawings provided and then manufacture the item to the specifications provided.

TASK TIME – No Formal time allocated but as a guide the task should take no more than 2 hours to complete.

MARKING – Basic marking guide is supplied. Standard used for Worldskills competition is IAW AC 43

HEALTH & SAFETY

It is the individual's responsibility to take reasonable care of themselves and others whilst at work. This includes the correct wearing of appropriate Personal Protective Equipment (PPE), clothing and footwear for the activity being undertaken. Local risk assessment should be followed.

INSTRUCTIONS

The drawing is blank to allow for the trainer to set different scenarios. Metal thickness, size and style of rivets, Radius of the corners can all be changed to enable more than one practice drawing.

As a guide metal is of standard 2024-T3 and a thickness normally between 0.0032" – 0.0040" or 1mm – 1.6mm

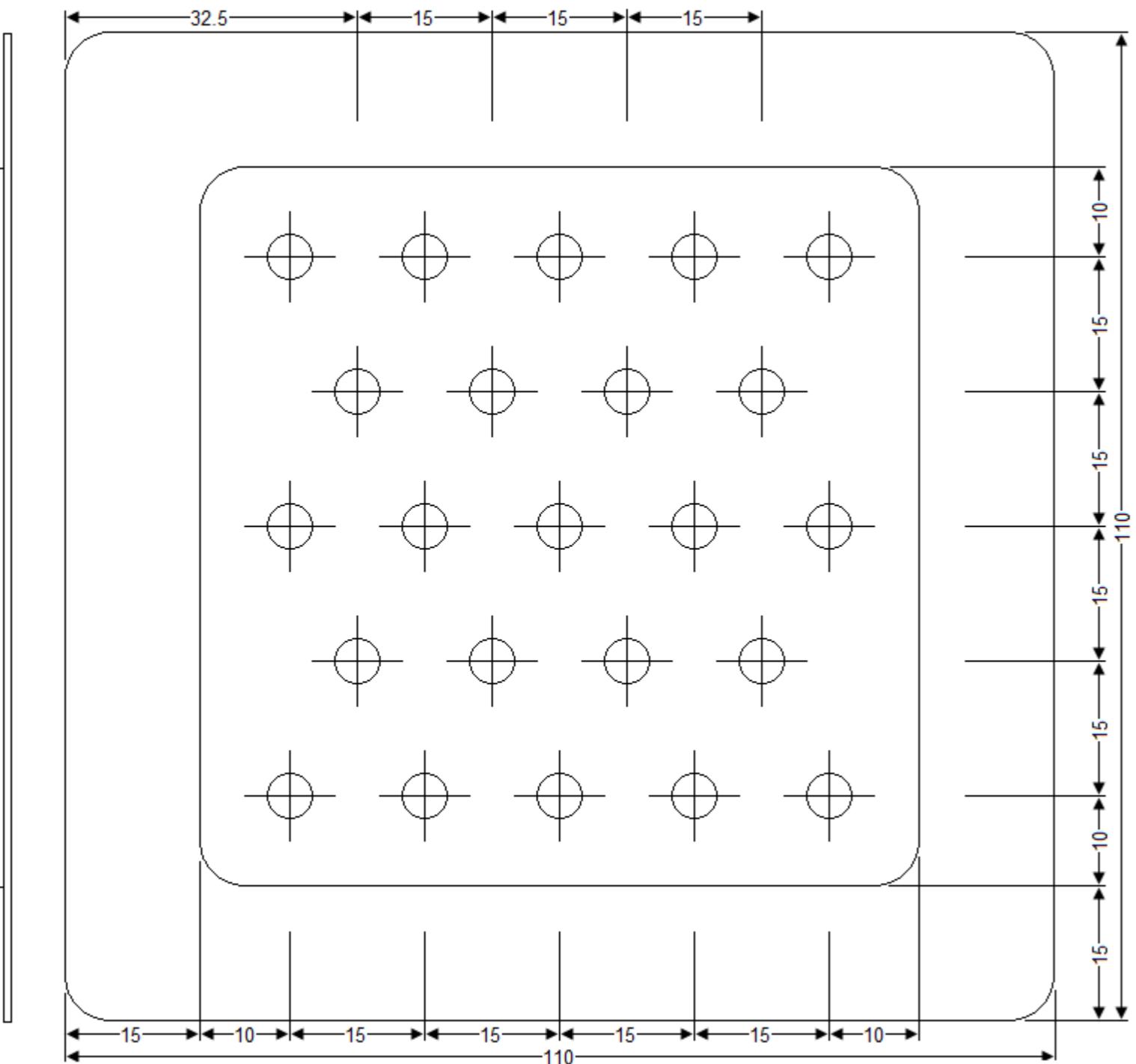
Rivets are normally SP 71-xx or SP80-xx. Any style of aircraft rivet can be used. Rivets should be formed using pneumatic reaction. The riveting aspect will be carried out entirely by the competitor at the competition.

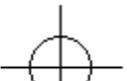
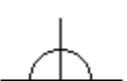
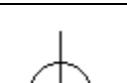
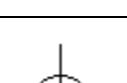
This task will be timed and as a guide 90 – 120 Minutes should be allowed to complete the task. Task should be completed with a tolerance of +/- 0.02".

All materials and equipment must be marked out/used in the most economical method.

Marks will be awarded for the following:

- Attire and attitude to Safety
- Item manufacture
- Assembly
- Tolerance
- Workshop Practices



Rivet Table				
CODE	Part No	Makers Head	Formed Tail	Number Of
				
				
				
				

Notes

All radius to be _____ mm

Material to be _____

Rivet Selection IAW with Rivet Table above. All rivets should be formed IAW the AC 43

Blank drawing allowing multiple changes to allow development of the competitor

National Finals Practice Riveting Exercise

Scale		Drawing Number	
Tolerance		Drawn by	
Finish		Date	